



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D350-567-115
Job Sheet 175692



Part No: D350-567-115

Job Qty: 3 ea

Part Name: Replacement Interior Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/27/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG DSI9745-011 REV A, IIN-D350-567 REV E SHEET 28 IPP Rev:A New Issue 04-08-24 JLM IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC IPP Rev:C 08-10-07 as per revD DD verified by: IPP REV:D 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/27/18	4/27/18	0.00	0.00	Start Up Stores/Pkg-2		4/26/2018
110	Packaging	3 pcs	4/27/18	4/27/18	0.00	0.00	Packaging1-3		
120	QC	3 pcs	4/27/18	4/27/18	0.00	0.00	QC4		SPR-7.
125	DC	3 pcs	4/27/18	4/27/18	0.00	0.00	DC		11.10.
130	Packaging	3 pcs	4/27/18	4/27/18	0.00	0.00	Packaging3-2		
140	QC21-FG	3 Ea	4/27/18	4/27/18	0.00	0.00	QC21		JUN 11 2018

Part Op 125 - Photocopy bluefile and create labels per PPP D350-567-115 CHG005
Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-115 Location:FG032

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-4A	Bolt	12 Ea (4 ea)	90-Start up Operation	50A308X2-2460
AN526C632R12	Screw	27 Ea (9 ea)	90-Start up Operation	FM136141-5X1 502484
D2463-03	1/2" Seal (\$ Per Foot)	13,2300 ft (4.41 ea)	90-Start up Operation	502111
D3293-1	Doubler For Interior Window For -111	3 Ea (1 ea)	90-Start up Operation	5040768
D3294-1	Bracket For Interior Window For -115	3 Ea (1 ea)	90-Start up Operation	5040762 X1 2X50 12324
D3295-041	Replacement Interior Window For -111	3 Ea (1 ea)	90-Start up Operation	5052447
D3296-041	Replacement Interior Door For -111	3 Ea (1 ea)	90-Start up Operation	5066961X1 5060706X1 1X50709
D5420-1	Doubler Plate	3 Ea (1 ea)	90-Start up Operation	5049955
MS20426AD3-5	Rivet	24 Ea (8 ea)	90-Start up Operation	504533
MS20470AD4-5	Rivet, Universal Head	6 Ea (2 ea)	90-Start up Operation	5018536
MS20470AD4-6	Rivet, Universal Head	345 Ea (115 ea)	90-Start up Operation	5041165
MS20470AD4-7	Rivet, Universal Head	45 Ea (15 ea)	90-Start up Operation	FM124 716-1
MS21042L06	Nut	27 Ea (9 ea)	90-Start up Operation	50P379X26 504984 X1
MS21062L3	Nut Plate	12 Ea (4 ea)	90-Start up Operation	5041170X11
NAS1149DN632J	Washer	27 pcs (9 ea)	90-Start up Operation	5024982



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Container No: S078532



Part: D350-567-115

Job No: 175692

Serial No/Batch: S078532

Revision:

Inspector:

Exp Date: 06/06/2018

Instructions:

Date: 06/06/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-4A	12	496	0
	AN526C632R12	27	187	0
	D2463	13	442	0
	D3293-1	3	7	0
	D3294-1	3	7	0
	D3295-041	3	14	0
	D3296-041	3	6	0
	D5420-1	3	19	0
	MS20426AD3-5	24	8,346	0
	MS20470AD4-5	6	3,334	0
	MS20470AD4-6	345	4,234	0
	MS20470AD4-7	45	2,608	0
	MS21042L06	27	363	0
	MS21062L3	12	37	0
	NAS1149DN632J	27	386	0
Part Specifications				
Specifications could not be found.				



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002915	S019388	AN3-4A	Bolt		ST350	2
002915	S066814	AN3-4A	Bolt	s060063	ST350	10
002915	FM136741-5	AN526C632R12	Screw		ST327	9
002915	S066812	AN526C632R12	Screw	s024841	ST327	18
002915	S066811	D2463	1/2" Seal (\$ Per Foot)	s021111	ST409	13.23
002915	S040768	D3293-1	Doubler For Interior Window For -111	S040767	ST435	3
002915	S040762	D3294-1	Bracket For Interior Window For -115	F163454	ST435	1
002915	S066810	D5420-1	Doubler Plate	s049955	ST162	3
002915	S066809	MS20426AD3-5	Rivet	s006867	ST311	24
002915	S066808	MS20470AD4-5	Rivet, Universal Head	s018536	ST311	6
002915	S066807	MS20470AD4-6	Rivet, Universal Head	s041165	ST310	345
002915	S066806	MS20470AD4-7	Rivet, Universal Head	fm134376-1	ST310	45
002915	S019379	MS21042L06	Nut		ST303	26
002915	S066805	MS21042L06	Nut	s049834	ST303	1
002915	S041170	MS21062L3	Nut Plate		ST300	11
002915	S066804	MS21062L3	Nut Plate	s057538	ST300	1
002915	S066803	NAS1149DN632J	Washer	s024482	ST265	27

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D 3295 - 041 x 3

D 3296 - 041 x 3

D 3294 - 1 x 2

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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002915	S019388	AN3-4A	Bolt		Start Up Stores/Pkg-2	2
002915	S066814	AN3-4A	Bolt	s060063	Start Up Stores/Pkg-2	10
002915	FM136741-5	AN526C632R12	Screw		Start Up Stores/Pkg-2	9
002915	S066812	AN526C632R12	Screw	s024841	Start Up Stores/Pkg-2	18
002915	S066811	D2463	1/2" Seal (\$ Per Foot)	s021111	Start Up Stores/Pkg-2	13.23
002915	S040768	D3293-1	Doubler For Interior Window For -111	S040767	Start Up Stores/Pkg-2	3
002915	S040762	D3294-1	Bracket For Interior Window For -115	F163454	Start Up Stores/Pkg-2	1
002915	S042324	D3294-1	Bracket For Interior Window For -115	S069482	Start Up Stores/Pkg-2	2
002915	S070159	D3295-041	Replacement Interior Window For -111	s052447	Start Up Stores/Pkg-2	3
002915	S060706	D3296-041	Replacement Interior Door For -111	S066866	Start Up Stores/Pkg-2	1
002915	S066961	D3296-041	Replacement Interior Door For -111	S066866	Start Up Stores/Pkg-2	1
002915	S078527	D3296-041	Replacement Interior Door For -111	s070987	Start Up Stores/Pkg-2	1
002915	S066810	D5420-1	Doubler Plate	s049955	Start Up Stores/Pkg-2	3
002915	S066809	MS20426AD3-5	Rivet	s006867	Start Up Stores/Pkg-2	24
002915	S066808	MS20470AD4-5	Rivet, Universal Head	s018536	Start Up Stores/Pkg-2	6
002915	S066807	MS20470AD4-6	Rivet, Universal Head	s041165	Start Up Stores/Pkg-2	345
002915	S066806	MS20470AD4-7	Rivet, Universal Head	fm134376-1	Start Up Stores/Pkg-2	45
002915	S019379	MS21042L06	Nut		Start Up Stores/Pkg-2	26
002915	S066805	MS21042L06	Nut	s049834	Start Up Stores/Pkg-2	1
002915	S041170	MS21062L3	Nut Plate		Start Up Stores/Pkg-2	11
002915	S066804	MS21062L3	Nut Plate	s057538	Start Up Stores/Pkg-2	1
002915	S066803	NAS1149DN632J	Washer	s024482	Start Up Stores/Pkg-2	27

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

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25.7 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
	1		1	1		D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X				D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
	9	12			2600-6	1/4 TURN FASTENER
	9	12			2600-LW	WASHER
	9	12			212-12	RECEPTACLE
	22	21			AN526C832R9	SCREW (OR AN526C832-9, OR MS51957-126)
	44	42			AN960JD8	WASHER
	22	21			MS21042L08	NUT (OR MS21042-08)
	18	24			MS20426AD3-5	RIVET
2 YD ²	2 YD ²	2 YD ²			N/A	9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
			1		D3293-1	DOUBLER
			1		D3294-1	BRACKET
			1		D3295-041	FLOOR WINDOW
			1		D3296-041	DOOR ASSEMBLY
			1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET

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